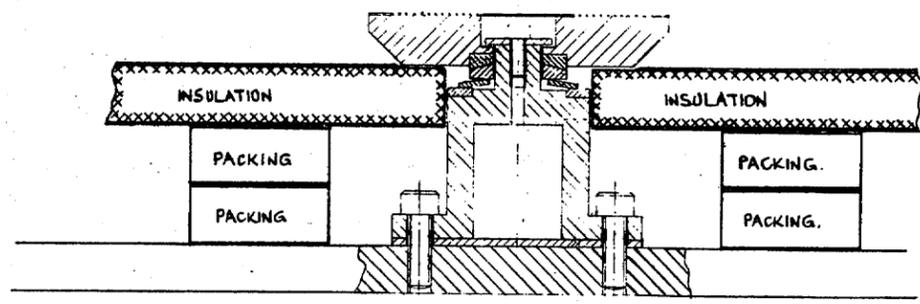


PACKING TO BE MADE UP FROM OFFCUTS
ALL CUT EDGES OF INSULATION & PACKING TO BE TAPED



PACKING TO BE MADE UP FROM OFFCUTS
ALL CUT EDGES OF INSULATION & PACKING TO BE TAPED

4.2-METRE WILLIAM HERSCHEL TELESCOPE
OBSERVATORIO DEL Roque DE LOS MUCHACHOS
LA PALMA
AND
ROYAL GREENWICH OBSERVATORY

AS BUILT DRAWINGS
This drawing shows all work done to this work
23

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 11876A	MATERIAL
		FIRST ISSUE DATE 10/4/64	FINISH
		COST ACCOUNT 220	PATT No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE ASSEMBLY OF PRIMARY MIRROR CELL INSULATION	
		WEIGHT	SCALE 1/4
		No. OFF PER SET	UNIT No. TCI.220
SURFACE FINISH EQUIVALENTS		WELD SYMBOLS TO BS 499 PART 2 1959	
SURFACE FINISH SYMBOLS		FERRITATION TOLERANCES	
DRAFTER NOT NECESSARILY MACHINED		DIMENSIONS UP TO 200 ± 0.20	
DEMOTES MACHINED		DIMENSIONS FROM 200 TO 2000 ± 0.30	
THIS DRAWING CONFORMS TO BS 308		ANGLES ± 1:600	
		STRAIGHTNESS/FLATNESS 1:600	
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4.2 METRE TELESCOPE

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 11876A	MATERIAL
		FIRST ISSUE DATE 10/4/64	FINISH
		COST ACCOUNT 220	PATT No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE ASSEMBLY OF PRIMARY MIRROR INSULATION	
		WEIGHT	SCALE 1/4
		No. OFF PER SET	UNIT No. TCI.220
SURFACE FINISH EQUIVALENTS		WELD SYMBOLS TO BS 499 PART 2 1959	
SURFACE FINISH SYMBOLS		FERRITATION TOLERANCES	
DRAFTER NOT NECESSARILY MACHINED		DIMENSIONS UP TO 200 ± 0.20	
DEMOTES MACHINED		DIMENSIONS FROM 200 TO 2000 ± 0.30	
THIS DRAWING CONFORMS TO BS 308		ANGLES ± 1:600	
		STRAIGHTNESS/FLATNESS 1:600	
THIS DRAWING IS THE PROPERTY OF NEI PARSONS LTD. AND MUST NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT GRUBB PARSONS WRITTEN CONSENT.			

GRUBB PARSONS NEWCASTLE UPON TYNE NE2 2YQ
ASSEMBLY OF PRIMARY MIRROR INSULATION
SHEET 3 OF 3
T.C.I.220